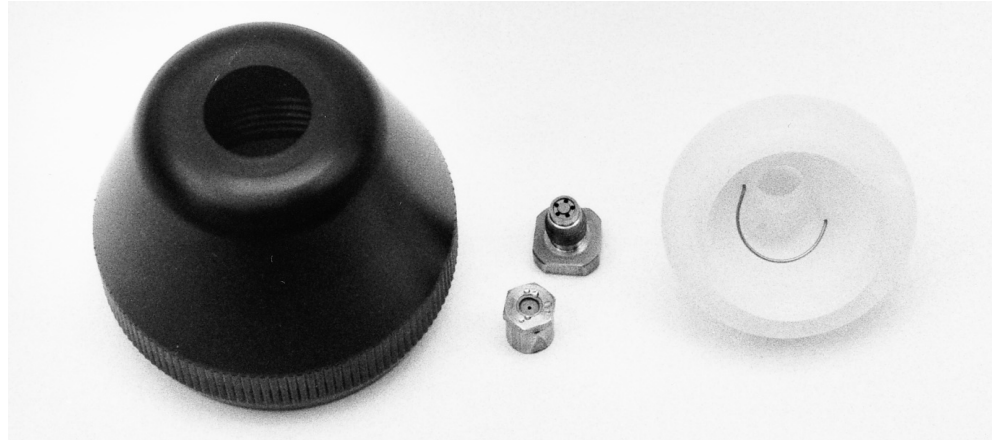




First choice when
quality counts.™

Round Spray Conversion Kit

For PRO AA4500™ and PRO AA5500™



**Round spray
pattern kit
for maximum
transfer
efficiency
with complex-
shaped parts
finishing**

Graco's round spray conversion kit for the PRO AA4500 and PRO AA5500 brings a higher level of performance to electrostatic spraying of furniture and other specialty coating activities. The lower spray velocity and round spray pattern results in better deposition and greater transfer efficiency. The unique ceramic tip provides soft spray and high wrap for your finishing needs and is easy to install. Simply remove the tip, cap, retaining ring and guard from the PRO AA4500 or PRO AA5500 and replace with the new pieces to convert to round spray!

Typical Industry Applications

- Rattan, wicker and hardwood furniture
- Ornamental ironwork
- Small and cylindrical metal parts
- Complex-shaped parts

Typical Fluids Handled

- Lacquers (including acid-catalyzed), varnishes, topcoats
- Conventional coatings
- High solids coatings

- **Soft spray**
- **Very high transfer efficiency**
- **Quick and easy to convert from flatspray to round**
- **Designed for easy cleaning**

Ordering Information

236-902 PRO AA4500 Round Spray Conversion Kit

Includes the following items:

236-768	Diffuser/seal assembly
183-459	Seal
236-769	Air cap/electrode assembly
189-874	Electrode
236-xxx	Spray tip* (refer to chart)
189-780	Wrench
189-761	Cover

*Note: tip of choice must be specified when kit is ordered.

237-159 PRO AA5500 Round Spray Conversion Kit

Includes the following items:

236-768	Diffuser/seal assembly
183-459	Seal
236-769	Air cap/electrode assembly
189-874	Electrode
236-xxx	Spray tip* (refer to chart)
189-780	Wrench
190-124	Cover
110-492	O-Ring

*Note: tip of choice must be specified when kit is ordered.

Accessories

Fluid Filters, 60 Mesh

238-563	3-Pak
238-564	25-Pak

Fluid Filters, 100 Mesh

238-561	3-Pak
238-562	25-Pak

Spray Tip Selection Chart

Part No.	Size No.	Maximum Pattern Width (with E/S on) (10 in. spray distance)	Flow* at 300 psi (20 bar)	Flow* at 600 psi (40 bar)	Flow* at 1200 psi (80 bar)	Approximate Wagner Equivalent Tip Size
236-836	4A	9 in. (230 mm)	2.5 fl. oz./min. (73 cc/min)	4.1 fl. oz./min. (120 cc/min)	5.7 fl. oz./min. (170 cc/min)	R11/2
236-837	6A	10 in. (250 mm)	2.9 fl. oz./min. (86 cc/min)	5.1 fl. oz./min. (150 cc/min)	7.4 fl. oz./min. (220 cc/min)	R12/2
236-838	7A	10 in. (250 mm)	3.2 fl. oz./min. (95 cc/min)	5.4 fl. oz./min. (160 cc/min)	7.8 fl. oz./min. (230 cc/min)	R13/2
236-839	5B	14 in. (360 mm)	5.4 fl. oz./min. (160 cc/min)	7.8 fl. oz./min. (230 cc/min)	11.0 fl. oz./min. (330 cc/min)	R14/2
236-840	7B	13 in. (330 mm)	7.1 fl. oz./min. (210 cc/min)	9.1 fl. oz./min. (270 cc/min)	14.2 fl. oz./min. (420 cc/min)	R16/2
236-841	9B	12 in. (300 mm)	8.8 fl. oz./min. (260 cc/min)	11.8 fl. oz./min. (350 cc/min)	17.9 fl. oz./min. (530 cc/min)	R19/2
236-842	11B	11 in. (280 mm)	11.8 fl. oz./min. (350 cc/min)	16.2 fl. oz./min. (480 cc/min)	23.7 fl. oz./min. (700 cc/min)	R22/2

* Above flows are based on light to medium viscosity (20-40 cps materials)